

8D Corrective Actions Report

ABOUT FLEX

Flex is a leading sketch-to-scale™ solutions company that designs and builds intelligent products for a connected world. With more than 200,000 professionals across 30 countries and a promise to help make the world Live smarter™, the company provides innovative design, engineering, manufacturing, real-time supply chain insight and logistics services to companies of all sizes in various industries and end-markets. For more information, visit www.flex.com or follow us on Twitter @flexintl.

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8D Type:	Customer	Internal	Supplier	EHS	Other	8D/CAR Number:	
Severity:	Critical	Major	Minor	Repeating Failure:		Due Date	

Customer/Supplier		Contact:		RMA/NCR #	
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D1. Identify Team Members/Roles & Responsibilities

Champion:		Leader:	
Team Members:	Department/Role:	Phone/e-mail:	
1.			
2.			
3.			
4.			
5.			
6.			

D2. Define the Problem

Problem Statement:		
Problem Description:		
Problem found at:		
Qty Tested:	Defective:	Qty Stopped:
Part #:	Description:	Process:

D3. Implement & Verify Interim Containment Action(s)

	% Effective	Date Implemented
<u>Verification</u>		
<u>Validation</u>		

D4. Define & Verify Root Cause(s)

Occurrence:		% Contribution		
Escape:				
<u>Verification</u> Occurrence:				
Escape:				
Date of investigation:	Name:			
Does this problem apply to similar and/or other products at:	Y/N	This site? External site(s)?	Responsible	Verified Y/N



D5. Identify & Verify Proposed Permanent Corrective Action(s)

<p>Occurrence:</p> <p>Escape:</p> <p><u>Verification</u> Occurrence:</p> <p>Escape:</p>	% Effective
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D6. Implement Permanent Corrective Action(s)

<p>Occurrence:</p> <p>Escape:</p> <p><u>Validation</u> Occurrence:</p> <p>Escape:</p>	Date Implemented
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D7. Action(s) to Prevent Re-Occurrence

	Responsible	Verified Y/N	Date Implemented								
<p><i>Where appropriate - Update these items to reflect changes:</i></p> <table style="border-collapse: collapse;"> <tr><td style="border: 1px solid black; width: 20px; height: 15px;"><input type="checkbox"/></td><td style="padding-left: 5px;">Product FMEA</td></tr> <tr><td style="border: 1px solid black; width: 20px; height: 15px;"><input type="checkbox"/></td><td style="padding-left: 5px;">Process FMEA</td></tr> <tr><td style="border: 1px solid black; width: 20px; height: 15px;"><input type="checkbox"/></td><td style="padding-left: 5px;">Control Plan</td></tr> <tr><td style="border: 1px solid black; width: 20px; height: 15px;"><input type="checkbox"/></td><td style="padding-left: 5px;">Procedure</td></tr> </table>	<input type="checkbox"/>	Product FMEA	<input type="checkbox"/>	Process FMEA	<input type="checkbox"/>	Control Plan	<input type="checkbox"/>	Procedure			
<input type="checkbox"/>	Product FMEA										
<input type="checkbox"/>	Process FMEA										
<input type="checkbox"/>	Control Plan										
<input type="checkbox"/>	Procedure										

D8. Communicate Results & Recognize Team

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Date Opened:		Last Updated:		Reported by:	
Date Closed:		Reviewed & Approved by:			